

# Singer 146-81

November 5, 1951

Department #54

18-941

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DO NOT REMOVE

List of Parts Complete

for

Machine No. 146-81

VS:MM

November 5, 1951

Department #54

List of Parts Complete  
for  
Machine No. 146-81

Two-thread chain stitch. Machine is secured to a Column Stand which has a Platform adjustable in height from 4 inches to 31 inches from the needle. For closing filled bags made from heavy materials. Maximum length of stitch 2 to the inch. Clearance under Presser Foot  $5/8$  inch. The machine is fitted with chain cutting shears. Balance Wheel No. 124183. Diameter of belt groove,  $4 \frac{3}{8}$  inches.

Use Needles 124 X 4.

No.	Name
*124178	Arm, upper and lower (solid) with 15404 and two 15405
58030	" Oil Tube with 52150 and 54897 for oiling 122012 (lower bearing)
124179	Arm Oil Tube with 52045 for oiling intermediate bearing
17670	" " " for oiling 49101
54897	" " " Oil Cup for 58030
52150	" " " Packing (braided cotton)
52045	" " " " (wick)
122097	" Rock Shaft
49003	" " " Bushing (back)
446 AL	" " " " " Set Screw
122003	" " " " (front)
446 AL	" " " " " Set Screw
49004	" " " " (intermediate)

446 AL	Arm Rock Shaft Bushing (intermediate) Set Screw
49006	" " " Collar with two 443AL
443 AL	" " " " Set Screw
122098	" " " Crank (back) with 50528C and two 51157C
50582 C	" " " " " Position Screw
51157 C	" " " " " Set Screw
122099	" " " " (front) with 50582C and 51157C
50582 C	" " " " " Position Screw
51157 C	" " " " " Set Screw
49005	" " " Flanged Bushing (front)
446 AL	" " " " " " Set Screw
49084	" " " Oil Cover
152 J	" " " " " Screw
124180	" Rotary Shaft
124230	" " " 124180 with 124229
124181	" " " Bushing (front)
435 AL	" " " " " Set Screw
124182	" " " " (intermediate)
446 AL	" " " " " Set Screw
49010	" " " Collar with two 1259AL
1259 AL	" " " " Set Screw
49012	" " " Flanged Bushing (back) with 49013 and 49093
49093	" " " " " Oil Pad (long)
	braided cotton
49013	Arm Rotary Shaft Flanged Bushing (back) Oil Pad (short)
	braided cotton
159 F	Arm Rotary Shaft Flanged Bushing (back) Screw
64805	" " " " " Oil Pad (braided cotton)
	for intermediate bearing
49014	Arm Rotary Shaft Flanged Bushing (intermediate)
448 AL	" " " " " Set Screw

144 D	Arm Rotary Shaft Screw
17676	" Side Cover (left)
2269	" " " " Stop Pin
51224 W	" " " " Thumb Screw
17677	" " " (right)
2269	" " " (right) Stop Pin
51224 W	" " " (right) Thumb Screw
124183	Balance Wheel and Pulley (tight) 4 3/8 in. diam. with two 430C
430 C	Balance Wheel Set Screw
17679	" " Washer
124184	Cloth Plate
124185	Cloth Plate complete, Nos. 42005, 52716, 124184, 124191 and two 217J
50467 F	Cloth Plate Screw (top of plate)
1489 D	" " " (side of plate)
122012	Crank Connecting Rod with 896E, 49109 and two 145E
124229	" " " 122012 with 1513J and 50244C
896 E	" " " Adjusting Screw
49109	" " " " Washer
145 E	" " " Cap Screw
50244 C	" " " Hinge Screw
1513 J	" " " " " Nut
122013	Face Plate
193 F	" " Screw
122014	Feed Bar
122015	Feed Bar complete, Nos. 190J, 457C, 1258C, 122014, 122016 to 122018 and two 704C
124231	Feed Bar 122015 with 122024 and 124186
122016	" " Extension
704 C	" " " Screw
124186	" " Hinge Pin

1258 AL	Feed Bar Hinge Pin Set Screw
122017	" " Oil Pad (braided cotton)
122018	" " Wearing Plate
190 J	" " " " Screw
124187	" Dog, 16 teeth (5 1/3 teeth to the inch) for 124217
157 E	" " Screw
457 AL	" " Stop Screw
124188	" Eccentric with two 1036AL
122101	" " Connection with 896E, 2653, 4784, 49109, and two 145E
896 E	Feed Eccentric Connection Adjusting Screw
49109	" " " " " Washer
145 E	" " " Cap Screw
4784	" " " Oil Pad (felt)
2653	" " " " " Pin
1036 AL	" " Set Screw
122023	" Lifting Cam with 1258AL
1258 AL	" " " Set Screw
50086 C	" Regulating Screw Stud
1714 C	" " " " Nut
49031	" " " " Sleeve
49032	" " " " Washer
122024	" Rock Shaft with two 1258AL
122025	" " " Hinge Pin
124189	" " " " " Bushing
448 AL	" " " " " Set Screw
1258 AL	" " " Set Screw
122028	Looper (double thread)
122029	" (single thread)
122030	" Bell Crank
122095	" " " 122030 with 49039
49030	" " " Hinge Stud
448 AL	" " " " " Set Screw
4784	" " " Oil Pad (felt)
122031	" " " Pitman with two each 171E and 1057E

50070 C	Looper Bell Crank Pitman Ball Screw Stud (lower)
1519 C	" " " " " " " " Nut
50069 C	" " " " " " " (upper)
1619 E	" " " " " " " Nut
171 E	" " " " Cap (lower) Screw
1057 AL	" " " " (upper) Screw
49043	" " " " Washer (fibre)
122032	" Carrier with two each 175E, 59019 and three 1120AL
122090	" " 122032 with 122040 and 124193
175 E	" " Adjusting Screw
124193	" " Collar with two 1253AL
1253 AL	" " " Set Screw
59019	" " Gib
4784	" " Oil Pad (felt)
122033	Looper Carrier Pitman complete, Nos. 1722E, 1723E and 122036 to 122038
50070 C	Looper Carrier Pitman Ball Screw Stud (right)
1519 E	" " " " " " " Nut
46237	" " " " Stud (left)
1120 AL	" " " " " " Set Screw
171 AL	" " " Cap (left) Screw
171 AL	" " " (right) Screw
122036	" " " Head (left) Nos. 46237, and two 171EE
122037	Looper Carrier Pitman Head (right) Nos. 50070C and two 171EE
122038	Looper Carrier Pitman Rod
1722 E	" " " " Nut (left)
1723 E	" " " " (right)
49043	" " " " Washer (fibre)
137139	" " Rock Shaft

11411	Looper Carrier Rock Shaft Collar with 453AL
453 AL	" " " " " Set Screw
49276	" " " " Crank (back) forked with 140174AL
140174 AL	Looper Carrier Rock Shaft Crank (back) Position Screw
49049	" " " " " Slide Block
122040	" " " " " (front) with two 1255D
1255 D	" " " " " Clamping Screw
14079	" " " " " Pin
49051	" Eccentric with two 1259AL
122091	" " 49051 with 49049
1259 AL	" " Set Screw
124191	" Gate with 1259AL
52716	" " Hinge Pin
1259 AL	" " " " Set Screw
42005	" " Lock Spring
217 J	" " " " Screw
1120 AL	" Set Screw
122042	Needle Bar (hollow)
122043	" " Bushing (lower)
452 C	" " " " Set Screw
124192	" " " (upper)
452 C	" " " " Set Screw
*49101	" " Connecting Link
122100	" " " " 49101 with 1517J, 49057, 122045 and 122099
49057	Needle Bar Connecting Link Hinge Stud
1517 J	" " " " " Nut
122045	" " " Stud with two 1454E
1454 E	" " " Clamping Screw
2102	" " Thread Retainer Disc

1560 C	Needle Bar Thread Retainer Regulating Thumb Nut
916 C	" " " " Screw Stud
44209	" " " " " " 916C with 1560C
10148	" " " " Spring
1753 C	" Clamping Nut
122047	" Guard
190 J	" " Screw
122048	Presser Bar (left)
59033	" " " Bushing (lower)
452 C	" " " " " Set Screw
122049	" " " " (upper)
452 C	" " " " " Set Screw
124193	" " " Collar with two 1253AL
1253 AL	" " " " Set Screw
122050	" " " Lifting Bracket with 1258AL
1258 AL	" " " " " Set Screw
124194	" " Lifter
15486	" " " Hinge Stud
452 C	" " " " " Set Screw
439 C	" " " Stop Screw
124195	" " Lifting Lever
89 C	" " " " Hinge Screw
122051	" " (right)
59033	" " " Bushing (lower)
452 C	" " " " " Set Screw
122049	" " " " (upper)
452 C	" " " " " Set Screw
122052	" " " Lifting Bracket with 1258AL
1258 AL	" " " " " Set Screw
122054	" " Spring (flat)
122055	" " " Bracket

1396 R	Presser Bar Spring Bracket Screw
38468	" " " Stud
124196	" Foot (left) Plate
646 F	" " " " Hinge Screw
122057	" " " Shank
124197	Presser Foot (left hinged) complete, Nos. 646F, 122057, 124196, 124198 and two 233J
124198	Presser Foot (left) Finger Guard
233 J	" " " " " Screw
898 J	" " " Screw
124199	" " (right)
898 J	" " " Screw
574 W	Pressure Regulating Thumb Screw
1539 W	" " " " Lock Nut
124200	Pulley (loose) $\frac{3}{8}$ in. diam.
122062	Tension (looper thread) Disc
1560 C	" " " Regulating Thumb Nut
50261 AL	" " " Screw Stud
64881	" " " " " 50261AL with 1560C
122063	" " " " " Sleeve
52975	" " " Spring
13915	" " " " Bushing
122062	" (needle thread) Disc
1560 C	" " " Regulating Thumb Nut
50261 AL	" " " Screw Stud
64881	" " " " " 50261AL with 1560C
122063	" " " " " Sleeve
52975	" " " Spring
13915	" " " " Bushing
124201	Thread Cutting Blade (left) with 1933
1933	" " " " Roller and Stud

124202	T	Thread Cutting Blade (right) with 51862
51862	"	" " " " Roller and Stud
124203	"	" " " Connecting Link
741 R	"	" " " " Hinge Screw
124204	"	" " " Guide Plate
690 R	"	" " " " " Screw
124205	"	" " " Hinge Stud
199 R	"	" " " " " Cap Screw
124206	"	" " " Spring
964 R	"	" " " " " Screw
124207	"	" " " Lever
14223	"	" " " Handle with 1518E
1518 E	"	" " " " " Nut
802 D	"	" " " Hinge Screw
124208	"	" " " Spring
124209	"	" " " Stop
160 D	"	" " " " " Screw
1204 E	"	" " " " " Stud
9525	"	" " " " " Washer
122064	"	" Eyelet (side of arm)
452 C	"	" " " " " Set Screw
124210	"	" Guard (back of arm)
122065	"	" Guide (side of arm)
452 C	"	" " " " " Screw
122066	"	" (under) Take-up
122020	"	" " " Eccentric with 1036AL
1036 AL	"	" " " " " Set Screw
122067	"	" " " Lever with two each 145E and
		1279F
145 E		Thread (under) Take-up Lever Cap Screw
122069	"	" " " " " Connection

11411	Thread (under) Take-up Lever Connection Collar with 453AL
453 AL	" " " " " " Set Screw
375 C	" " " " Hinge Screw
1519 E	" " " " " " Nut
1279 F	" " " Set Screw
122070	" " " Stripper
122071	" " " " Bracket with three 462AL
122072	" " " " " Bushing
462 AL	" " " " " " Set Screw
690 D	" " " " " Screw
462 AL	" " " " Set Screw
124211	" (upper) Controller with 1320C and 124215
124212	" " " Connecting Link
974 F	" " " " " Hinge Screw
1131 F	" " " Hinge Screw
124213	" " " Lever
63 C	" " " " Hinge Screw
124214	" " " " Lifting Bracket with
	1036AL and 1823
1823 AL	Thread (upper) Controller Lever Lifting Bracket Roller and Stud
1036 AL	Thread (upper) Controller Lever Lifting Bracket Set Screw
124215	" " " Roller
1320 C	" " " " Screw
46383	" " Nipper Cam with two 1253AL
1253 AL	" " " " Set Screw
32191	" " " Disc
1535 C	" " " Regulating Thumb Nut
122074	" " " Releaser
122075	" " " Releasing Pin
735 AL	" " " " " Set Screw

1979	Thread (upper) Nipper Roller and Screw Stud
122076	" " " " Bracket with 735AL
122096	" " " " " 122076 with 1979
	and 122075
122077	Thread (upper) Nipper Spring
122078	" " " Stud
1036 AL	" " " " Set Screw
124216	" " Take-up with 49223 and 49224
49223	" " " Roller
49224	" " " " Pin
45083	" " " Washer
124217	Throat Plate for 124187
742 F	" " Screw
*15404	Trade Mark
15405	" " Rivet

# Column Stand

No.	Name
135152	Bag Guide Rail (wood)
137160	" " " Bracket with 138065
*138064	" " " " Clamping Screw
138065	" " " " " 138064 with 138066
*138066	" " " " " Handle
137161	" " " Clamping Plate
50600 R 2	" " " Screw (left)
51075 R 2	" " " " (right) with 51581R
51581 R 2	" " " " " Nut
67425 2	" " " " " Lock Washer
137162	Base
25362 54	" " " " " Caster Ball, size 3/16 in.
67609 4	" " " " " Ring with fourteen 25362
67611 4	" " " " " Washer (lower)
67611 4	" " " " " (upper)
132268 4	" " " " " Fork
132269 4	" " " " " Roller with 445C
132270 4	" " " " " Hinge Pin
445 C 4	" " " " " " " Set Screw
150093 4	" " " " " Shank
8496 4	" " " " " Position Pin
144 E 4	" " " " " Screw
14044 4	" " " " " Washer
132274 4	Base Caster complete, Nos. 144E, 8496, 14044, 67609, 132268 to 132270, 150093 and two 67611
137217	Belt Shifter with 69126
137218	" " " 137217 with 554E, 1178E, 20437 and 137109
568 C	" " " Hinge Screw

42749		Belt Shifter Spring
554 R	" " "	Screw Eyelet
69126	" "	Stop Pin
126573		Brake (thermoid)
137108	"	Bracket
137109	" "	137108 with 126573 and two 27878
1178 R	" "	Screw
20437	" " "	Washer
27878	2	" Rivet
137165		Column (auxiliary)
137219	" "	Arm with 138065
137220	" "	" 137219 with 137221 and four each 51083R and 67425
*138064		Column (auxiliary) Arm Clamping Screw
138065	" " " " "	138064 with 138066
*138066	" " " " "	Handle
137221	" "	" Extension Plate
51073 R 4	" " " " "	Bolt with 51581R
51581 R 4	" " " " "	" Nut
67425 4	" " " " "	" " Lock Nut
137167	" "	Base with 50537C and 137168
137168	" "	" Adjusting Screw with 55869
55869	" " " " "	Handle Pin
50537 C	" "	Set Screw
137222		Column Stand (auxiliary) complete, Nos. 137160, 137165, 137167 and 137220
137223		Column
50491 R 4	"	Bolt
137171	"	Gib (left)
137172	" "	(right)
140284 R	" "	Screw

50340 R	2	Machine Bolt (bottom)
140286 E	2	" " (top)
137224		" Bracket (left)
137225		" " (right)
748 R	2	" " Screw
731 R	4	Motor Screw
135153		Platform (movable)
137173	2	" " Bracket with two 445C
140285 E	6	" " " Screw with 51581R
51581 R	6	" " " " Nut
67425	6	" " " " " Lock Washer
137174	6	" " Counterweight
137175		" " " Cord
137176	4	" " " " Guard
62164	2	" " " Pulley (frame)
137177		" " " " " Bracket
51089 R	2	" " " " " "
		Bolt with 51581R
51581 R	2	Platform (movable) Counterweight Pulley (frame) Bracket Bolt Nut
67425	2	Platform (movable) Counterweight Pulley (frame) Bracket Bolt Nut Lock Washer
137178		Platform (movable) Counterweight Pulley (frame) Bracket Plate
51089 R	2	Platform (movable) Counterweight Pulley (frame) Bracket Plate Bolt with 51581R
51581 R	2	Platform (movable) Counterweight Pulley (frame) Bracket Plate Bolt Nut
67425	2	Platform (movable) Counterweight Pulley (frame) Bracket Plate Bolt Nut Lock Washer
137179		Platform (movable) Counterweight Pulley (frame) Bracket Plate Holder

137180		Platform (movable) Counterweight Pulley (frame) Bracket Plate Holder 137179 with 137177, 137178, two each 1064E, 62164, 137176 and four each 51089R and 67425
51089 R	2	Platform (movable) Counterweight Pulley (frame) Bracket Plate Holder Bolt with 51581R
51581 R	2	Platform (movable) Counterweight Pulley (frame) Bracket Plate Holder Bolt Nut
67425	2	Platform (movable) Counterweight Pulley (frame) Bracket Plate Holder Bolt Nut Lock Washer
1064 E	2	Platform (movable) Counterweight Pulley (frame) Screw
62164		" " " " (intermediate)
137181		" " " " " Arm
137182		" " " " " "
		137181 with 128815 and two each 327R, 1064E, 62164 and 137176
50867 R	2	Platform (movable) Counterweight Pulley (intermediate) Arm Bolt
126079	2	Platform (movable) Counterweight Pulley (intermediate) Arm Bolt Lock Washer
1064 E		Platform (movable) Counterweight Pulley (intermediate) Screw
62164		" " " " (top)
128815		" " " " " Bracket
327 R	2	" " " " " " Screw
1064 E		" " " " " Screw
137183		" " Locking Lever
137184		" " " " Bracket with two wood screws 3/4 in. No. 10 R.H.
137185		Platform (movable) Locking Lever Handle
1718 R		" " " " " Nut
29673		" " " " Rivet

152 C		Platform (movable) Locking Lever Stop Screw
1550 J		" " " " " " Nut
137186		" " " " Striking Plate with two wood screws 3/4 in. No. 10 R.H.
137187		Platform (movable) Retaining Plate with two wood screws 3/4 in. No. 10 R.H.
137188		Platform (movable) Stop with two wood screws 3/4 in. No. 10 R.H.
137189		Platform (movable) Track (back)
51003 R 3		" " " " Bolt
137190		" " " " Clamp
51003 R		" " " " Bolt
137191		" " " (front)
51003 R 3		" " " " Bolt
137190		" " " " Clamp
51003 R		" " " " Bolt
137226		" " " Extension Block (left)
50468 R 2		" " " " " " Screw
126079 2		" " " " " " " " Lock Washer
137226		Platform (movable) Track Extension Block (intermediate)
50468 R 2		" " " " " " " " Screw
126079 2		Platform (movable) Track Extension Block (intermediate) Screw Lock Washer
135156		Platform (movable) Track Extension Block (right) wood
137227		" " " Frame with two each 435AL and 443AL
137228		Platform (movable) Track Frame Clamping Screw Stud
137229		" " " " " " " " 137228 with 137195

137195			Platform (movable) Track Frame Clamping Screw Stud Handle
137196			" " " " " " " Plate
137197			" " " " Counterbalance
137198			" " " " " 137197 with
			137204
137199			Platform (movable) Track Frame Counterbalance Cable
9079	4		" " " " " " Clamp
			with 354C
354 C	4		Platform (movable) Track Frame Counterbalance Cable Clamp
			Set Screw
137200			Platform (movable) Track Frame Counterbalance Cable Pulley
137201			" " " " " " "
			Shaft
9082	2		Platform (movable) Track Frame Counterbalance Cable Pulley
			Shaft Cotter Pin
137230			Platform (movable) Track Frame Counterbalance Cable Stud
9082			" " " " " " "
			Cotter Pin
51590 R			Platform (movable) Track Frame Counterbalance Cable Stud
			Nut
126846			Platform (movable) Track Frame Counterbalance Cable Stud
			Nut Lock Washer
137203			Platform (movable) Track Frame Counterbalance Cable Stud
			Washer
137204			Platform (movable) Track Frame Counterbalance Eyebolt
137231			" " " " Guide Stud
135154			" " " Protecting Strip with two 51075R
51075 R	2		" " " " Bolt with 51581R
51581 R	2		" " " " " Nut
132229	4		" " Wheel
132230	4		" " " 132229 with 132231 to 132233

132231	4	Platform (movable) Wheel Bolt Bearing
132232	4	" " " " " Retainer
132233	4	" " " Shaft
445 C	4	" " " " Set Screw
135155		" (stationary)
51036 P	4	" " Bolt with 1778E
1778 E	4	" " " Nut
126150	4	" " " " Lock Washer
137206	4	" " " Spacing Collar
137207		Starting Treadle with 356C
137208		" " Chain, length 66 in., with two 56865
4879		" " " Connecting Link
56865	2	" " " Hook
128815		" " " Idler Bracket
51075 R	2	" " " " " Bolt with 51581R
51581 R	2	" " " " " " Nut
67425	2	" " " " " " " Lock Washer
62164		" " " Idler Pulley
1064 R		" " " " " Hinge Screw
150036		Starting Treadle Chain Idler complete, Nos. 1064R, 62164 and 128815
137209		Starting Treadle Chain Pulley (back)
123183	2	" " " " " Cotter Pin
137210		" " " " " Shaft
137211		" " " " " " 137210 with 137209 and two 123183
435 AL	2	Starting Treadle Chain Pulley (back) Shaft Set Screw
137209		" " " " " (front)
123183	2	" " " " " Cotter Pin
137210		" " " " " Shaft
137211		" " " " " " 137210 with 137209 and two 123183

443 AL 2	Starting Treadle Chain Pulley (front) Shaft Set Screw
356 C	" " Set Screw
137232	" " Shaft
41150 2	" " " Collar with two 858AL
858 AL 4	" " " " Set Screw
137233	Column Stand complete, Nos. 152C, 1550J, 1718R, 4879, 29673, 42749, 51590R, 126846, 135152 to 135156, 137161, 137162, 137171, 137172, 137175, 137180, 137182 to 137189, 137191, 137196, 137198 to 137201, 137203, 137207, 137208, 137218, 137222 to 137225, 137227, 137229 to 137232, 150036, 797303 or 797305, 876973 or 876974 or 876975, 898867 or 898868, two each 327R, 748R, 41150, 50340R, 50600R, 50867R, 51089R, 137173, 137190, 137211, 137226, three 9082, four each 731R, 9079, 50468R, 50491R, 51036P, 51075R, 126150, 132230, 132274, 137206, six each 126079, 137174, 140285R, eight 51003R and twelve each 67425 and 140284R

#### Belt

No.	Name
137234	Belt, size 5/16 in. length 48 in. with 25128
25128	" Hook

#### Electrical Parts

Note: This Machine will be furnished with a motor of the Series 38 type.

792640	Capacitor (only)
797345	Capacitor complete, Nos. 792640, 797350, 707351 and two 796295

*898997	Capacitor Box Bottom
*876010	" " Bracket
*876028	" " Capacitor Stop
898999	" " Cover
50671 R	" " " Screw
*899523	" " Name Plate
964419	" " " " Drive Screw
797352	" " Packing (side)
797353	" " " (top)
*876016	" " Side
898996	Capacitor Box (box only), complete, Nos. 876010, 876016, 876028, 898997 and 898998
797350	Capacitor Lead
797351	" " 797350 with 797349
796295	" " Insulating Nipple
797349	" " Terminal Clip
797303	Capacitor, Capacitor Box and Switch complete for 1/3 H.P., single phase motors, Nos. 50671R, 797336, 797345, 797352, 898996, 898999, 899523 and two each 50511R, 797353 and 964419
*898788	Lead, length 25 ft. for 898867
*193645	" " 25 ft. for 898868
898780	" Insulating Bushing with 50771
898781	" " " Insulator (rubber)
50771	" " " Set Screw
67935	Lead Insulating Bushing complete, Nos. 898780 and 898781
67932	" Plug
67933	" " Cap
67931	Lead Plug, 660 watt complete, for 898867, Nos. 67932 and 67933
898867	Lead, length 25 ft. complete, from outlet box to switch, for one or two phase motors, Nos. 67931, 67935 and 898788

898868	Lead, length 25 ft. complete, from outlet box to switch, for three phase motors, Nos. 67935 and 193645
797336	Toggle Switch for 797303
797334	" " " 797305
*876011	" " " Box for 876002
876002	" " " 876011 with 876003 for 797305
876004	" " " Cover
50671 R	" " " " Screw
*899524	" " " Name Plate for 797305
964419	" " " " " Drive Screw
*876003	" " " Bracket for 876002
898998	" " " for 898996
876021	" " " Handle Spacer for 797305
51393 J	" " " " Screw for 797305
1550 J	" " " " " Nut for 797305
50511 R	" " " Screw
797305	Switch Box with Toggle Switch (four pole) complete, for two or three phase 1/3 H.P. Motors, Nos. 1550J, 51393J, 876002, 876004, 876021, 899524 and two each 50671R, 797334, 964419 and four 50511R
327 R	Switch Box Screw
876970	Wire Connection 19 1/2 in. long (two strand B.X. Cable)
876971	" " 19 1/2 in. long (three strand B.X. Cable)
876972	" " 19 1/2 in. long (four strand B.X. Cable)
744761	" Connector (90 degrees)
744762	" " Insulating Bushing for 876973 and 876975
744763	" " " " for 876974
876973	Wire Connection complete, from motor to switch, for single phase or D.C. Motors, Nos. 876970 and two each 744761 and 744762
876974	Wire Connection complete, from motor to switch, for two phase motors, Nos. 876972 and two each 744761 and 744763
876975	Wire Connection complete, from motor to switch, for three phase motors, Nos. 876971 and two each 744761 and 744762